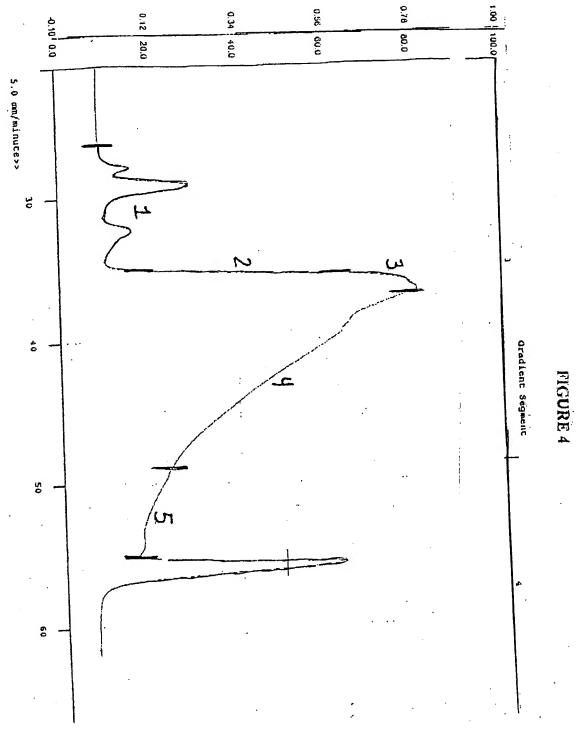
C-2'-O-Benzoyl Migration Chemistry

Primary Amine Conversion Chemistry

Conc. (area) 3000 Bench Test With Semi-Purified Taxus Brevifolia Extract Fractions (1/20 CV) -X-Taxol C ——Taxol B --- Impurities ---Taxol A

FIGURE 3



Taxane Molecules

7-Xylosyl, 10-deacetyltaxol C

Primary Taxanes

Taxol G

HO BZO ACO

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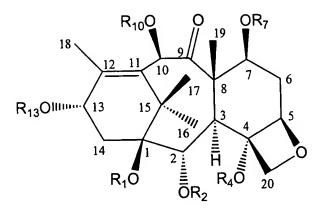


FIGURE 8

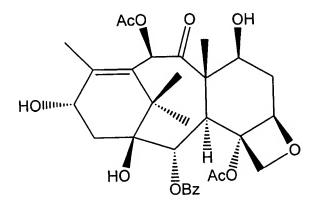
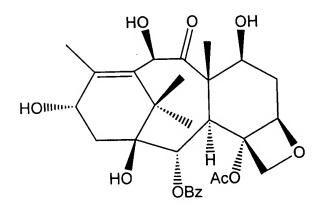


FIGURE 9



Comparison of Retention Times of Taxane Standards on Differing Media

		10-0-		ō	S	10-De			7			Z	ŊZ
	Taxane	10-Deacetyl-Baccatin III	Baccalin III	10-Deacetyl-Taxol	Cephalomannine	10-Deacetyl, 7-epi-Taxol	Paclitaxel	Taxol C ·	N-Methyl-Taxol	7-epi-Taxol	N-Methyl-Taxol C	2'-Benzoyl-Taxol	
C-18 ¹	Ret	3.3	6.3	12.5	. 18.1	19.8	20.5	25.3	25.9	29.4	36.4	42.2	
	Rel Rt	0.16	0.31	0.61	0.88	0.97	1.00	1.23	1.26	1.43	1.78	2.06	1
Silica	Rt)	27.9	11.1	26.8	12.7	7.6	11.0	11.1	14.9	6.2	11.7	5.9	
	Rel Rt	2.53	1.01	2.43	1.15	0.69	1.00	1.00	1.35	0.56	1.06	0.54	
PEI	Rt '	11.7	ប៊.ភ	55.2	8.9	12.0	12.6	7.8	6.2	8.1	4.9	4.3	
	Rel Rt	0.92	0.44	4.36	0.71	0,95	1.00	0.62	0.49	0.64	0.39	0.34	
DEAM	Rt ⁷	9.7	5.6	41.6	8.9	10.9	13.3	7.6	5.7	8.3	4.7	43	1
	Rel Rt	0.73	0.42	3.13	0.67	0.82	1.00	0.57	0.43	0.62	0.35	0.32	0.90